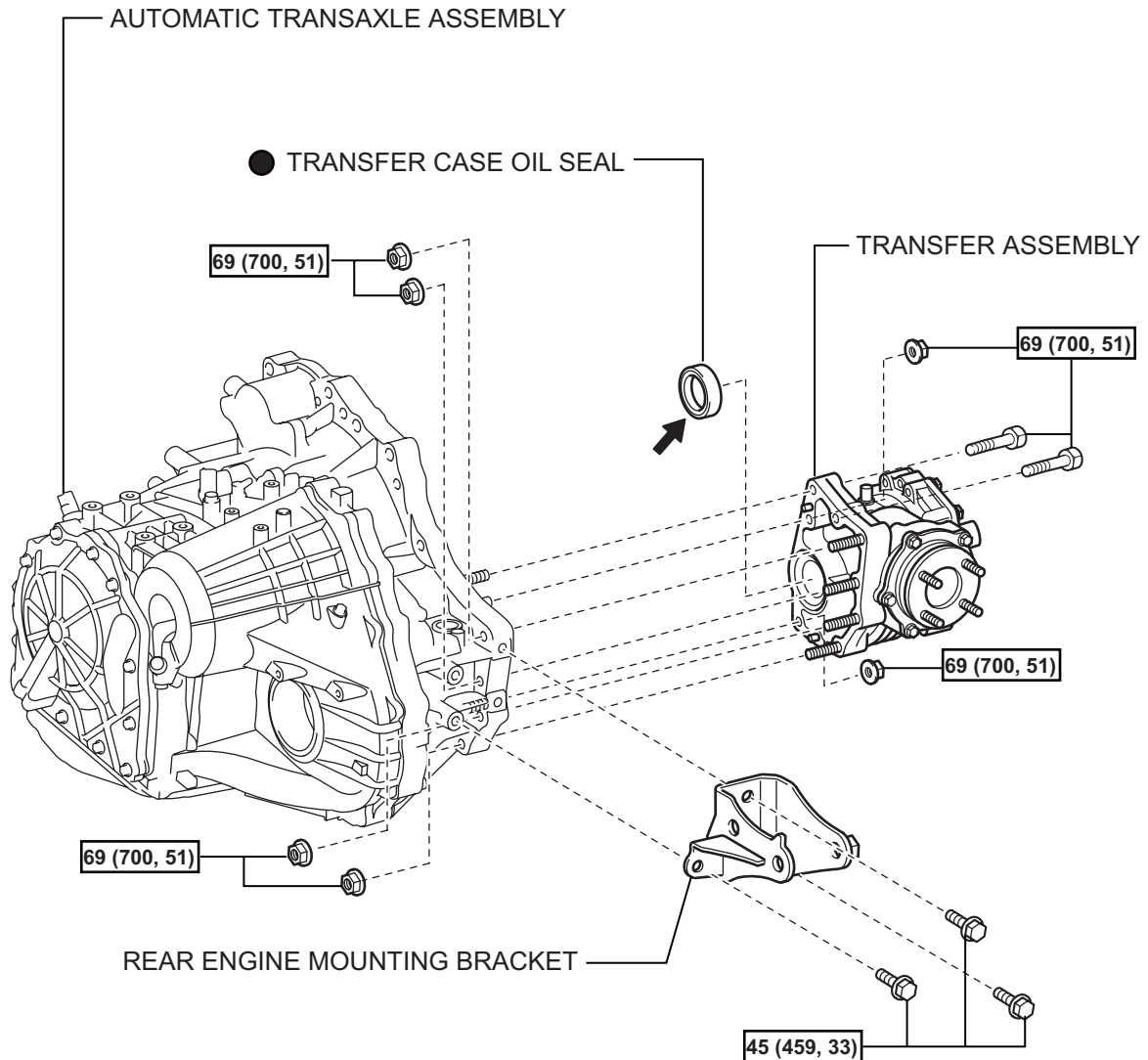


# TRANSFER CASE OIL SEAL (for LH Side)

## COMPONENTS



**N\*m (kgf\*cm, ft.\*lbf) : Specified torque**

● Non-reusable part

← Apply MP grease

## REPLACEMENT

1. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**

**CAUTION:**

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

2. **DRAIN AUTOMATIC TRANSAXLE FLUID**

- (a) Remove the drain plug and gasket, and drain ATF.
- (b) Install a new gasket and drain plug.

**Torque: 47 N\*m (479 kgf\*cm, 35 ft.\*lbf)**

3. **DRAIN TRANSAXLE OIL**

- (a) Remove the filler plug and gasket.
- (b) Remove the drain plug and gasket, and drain the oil.
- (c) Install a new gasket and the drain plug.

**Torque: 39 N\*m (398 kgf\*cm, 28 ft.\*lbf)**

4. **DRAIN TRANSFER OIL**

- (a) Remove the drain plug and gasket, and drain the oil.
- (b) Install a new gasket and drain plug.

**Torque: 39 N\*m (398 kgf\*cm, 28 ft.\*lbf)**

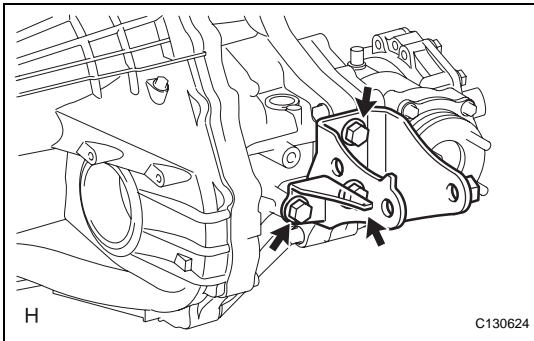
5. **REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-3](#))**

6. **REMOVE REAR ENGINE MOUNTING BRACKET**

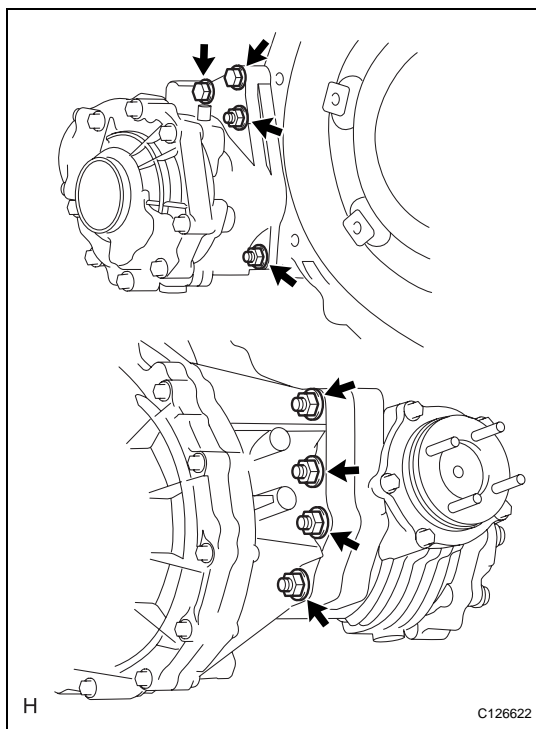
- (a) Remove the 3 bolts and mounting bracket.

7. **REMOVE AUTOMATIC TRANSAXLE ASSEMBLY**

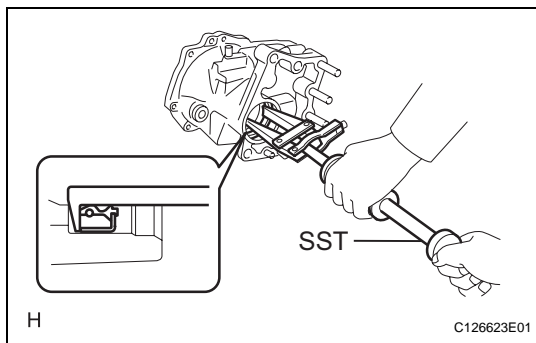
- (a) Remove the automatic transaxle (see page [EM-98](#)).



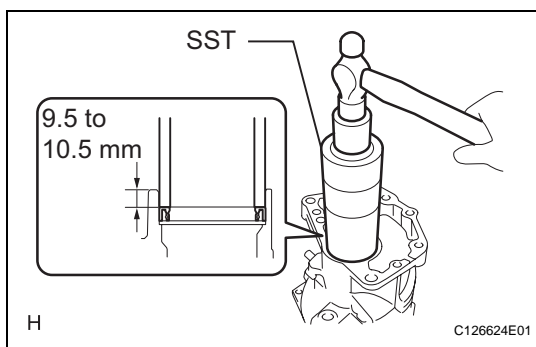
TF

**8. REMOVE TRANSFER ASSEMBLY**

- (a) Remove the 2 bolts, 6 nuts and transfer from the manual transaxle.

**9. REMOVE TRANSFER CASE OIL SEAL**

- (a) Using SST, tap out the transfer case oil seal.  
**SST 09308-00010**

**10. INSTALL TRANSFER CASE OIL SEAL**

- (a) Coat a new oil seal lip with MP grease.  
(b) Using SST and a hammer, tap in the transfer case oil seal.

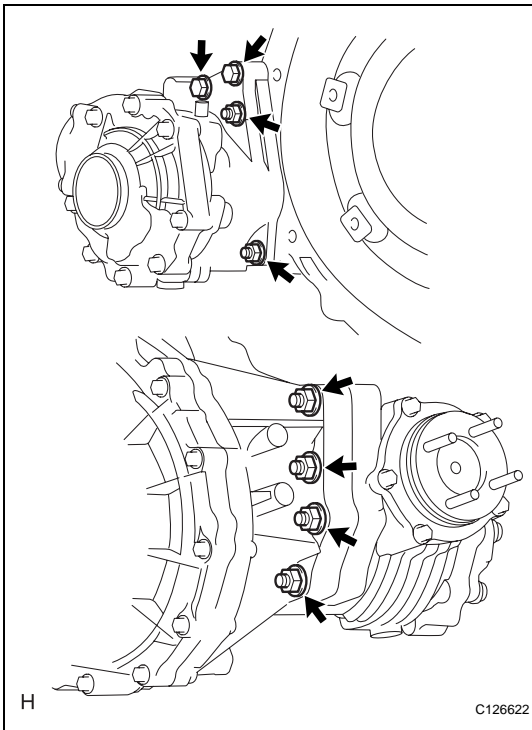
**SST 09316-60011 (09316-00011)**

**Standard depth:**

**9.5 to 10.5 mm (0.37 to 0.41 in.)**

**NOTICE:**

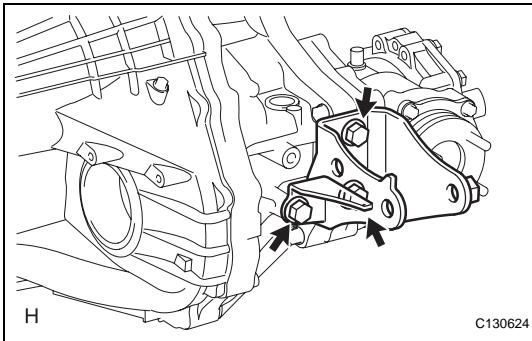
**Do not damage the oil seal lip.**

**11. INSTALL TRANSFER ASSEMBLY**

- (a) Install the transfer with the 6 nuts and 2 bolts.  
Torque: 69 N\*m (700 kgf\*cm, 51 ft.\*lbf)

**12. INSTALL AUTOMATIC TRANSAXLE ASSEMBLY**

- (a) Install automatic transaxle (see page [EM-105](#)).

**13. INSTALL REAR ENGINE MOUNTING BRACKET**

- (a) Install the mounting bracket with the 3 bolts.  
Torque: 45 N\*m (459 kgf\*cm, 33 ft.\*lbf)

**14. INSTALL PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page [PR-5](#))****15. ADD AUTOMATIC TRANSAXLE FLUID****16. INSPECT AUTOMATIC TRANSAXLE FLUID (See page [AX-102](#))****17. ADD TRANSFER OIL****18. INSPECT TRANSFER OIL (See page [TF-45](#))****19. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL****20. INSPECT SRS WARNING LIGHT**

- (a) Check the SRS warning light (see page [RS-37](#)).